



Dart Hawkesbury
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Hawkesbury, ON
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D3733-1
Job Sheet 167240



Part No: D3733-1

Job Qty: 1 ea

Part Name: Gusset



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/27/17

Job Tracking No:

Due Date: 11/3/17

Created By: Victoria Michaud-Febrille

Type: SOLD

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		11/2/17	0.00	0.00	Start Up Waterjet2		SC
100	Waterjet	1 pcs		11/3/17	0.00	0.08	Waterjet1		SC
110	QC	1 pcs		11/3/17	0.00	0.00	QC2		SC DAS
120	QC	1 pcs		11/3/17	0.00	0.00	QC8		DA 38
140	QC	1 pcs		11/3/17	0.00	0.00	QC5		38 9-89
170	Packaging	1 pcs		11/3/17	0.00	0.00	Packaging3		9-89
180	QC21-SA	1 Ea		11/3/17	0.00	0.00	QC21		9-89

Part Op 100 - 1-Cut as per Dwg D3751 Dwg Rev: A Prog Rev: 4 2- Debur if necessary
Descriptions: 170 - *** STOCK IN STEP CELL *** LOCATION: WA003

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M6061T6S.125	0	63	0	0

Part Specifications

Specifications could not be found.

Plex 10/27/17 10:14 AM dart.Michaud-Febrille.Victoria

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____ Date : _____ De _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Cross tube ☐ Machining ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐																																				
S003334 Gusset D3733-1 Start up Operation 1 Mfg Date: 10/28/17 Job No: 167240		Engineering ☐ Quality ☐ Other ☐																																				
		MRB (QSI042) Approval _____ _____																																				
		Completed By _____ _____																																				
		Lead hand / Supervisor Approval Verification _____ _____																																				
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DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval		
Description Work Order Deviation				Disposition				Completed By	
								Lead hand / Supervisor Approval Verification	
								QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
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